

OUTILS PNEUMATIQUES



TOOLS FOR PNEUMATIC DRILLING HAMMERS

Refer to price list N° 3



GUILLET



Tools for
Professionals



www.gillet.pro





TOOLS FOR PNEUMATIC DRILLING HAMMERS

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IMPORTANT NOTICE

COMMITMENT

In the framework of our development and improvement policy, we reserve the right to make modifications to our Products, without nonetheless being obliged to update this document. For this reason no tools delivered for more than 6 months can be exchanged.

The items, sizes and weights given are not contractually binding on us.

QUALITY CONTROL

All our tools include an identification number enabling complete quality follow-up.

SPECIAL ORDERS

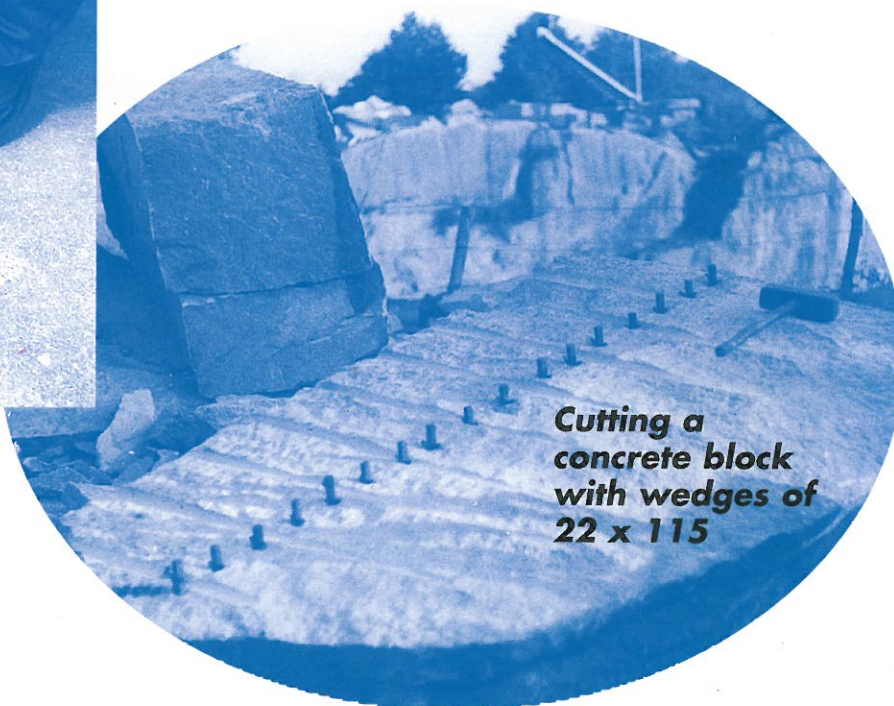
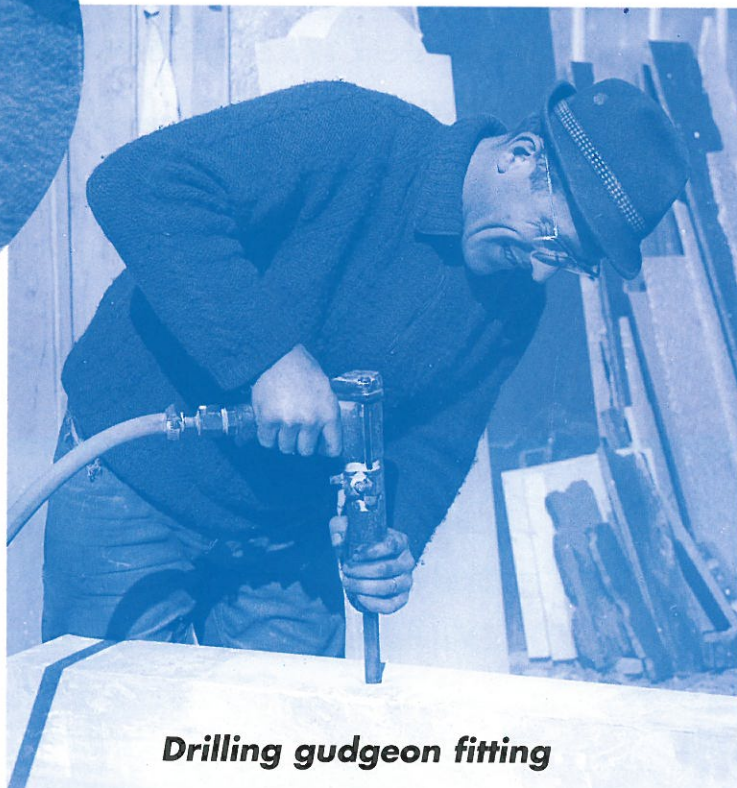
Orders requiring special manufacturing are delivered in quantities which can be 5% more or less (or a minimum of 2 tools).

GUARANTEE

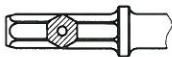
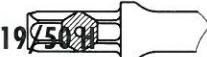
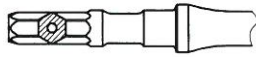
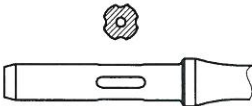
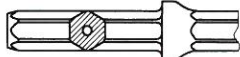
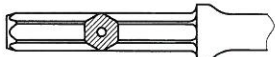

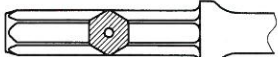
Our tools are guaranteed against any manufacturing or material defects. The following are excluded from the guarantee: deterioration through use, faulty maintenance or unusual use of tools.



EXAMPLES

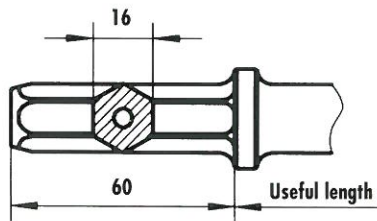


DRILLING HAMMERS MAKES AND TOOL SHANKS

MAKES	MODEL	SHANK	SHAPE OF THE SHANK	GUILLET REF.	PAGE
GUILLET SULLAIR AIRMATIC	MP4 MP4 - RK4 PL4	Hex. 16 x 60		16/60 H	3.06 3.07
AIRMATIC BOEHLER INGERSOLL KOENIG ROCKAIR SPIT SULLAIR	PL5 VAF5 HD3 - HD5 DL.LBH 8/35 PFF5 509 S RK4	Hex. 19 x		3.08	3.08 3.09
ATLAS COPCO BAVARIA GEIER CHICAGO PNEUM. COMPAIR KOENIG PREMAG	DKR 36 BH10 - CP9E - CP9G CP9GL 3300 DL.KBH 9/35 CP9G	CP9G		CP9G	3.10 3.11
ATLAS COPCO CHICAGO PNEUM. AIRENERGIE	DKR 36 R CP9 CP9 RRS	CP9		CP9	3.12 3.13
BAVARIA GEIER KOENIG All hammers, shank 19 x 82,5	PL9 DL.HBH 11/42	Hex. 19 x 82,5		19/82,5 H	3.14
ATLAS COPCO All hammers, shank 19 x 108	BBD 12 D - BBD 12 T	Hex. 19 x 108		19/108 H	3.15
AIRMATIC BAVARIA GEIER CHICAGO PNEUM. SULLAIR All hammers, shank 22 x 82,5	PL9 PL9 CP 14 RR RK12 Dec V	Hex. 22 x 82,5		22/82,5 H	3.16
AIRMATIC ATLAS COPCO BOEHLER KOENIG ROCKAIR SULLAIR	PR12 BBD12D01 - BBD12T01 VAF 13 - VAF 15 DL.HBH 11/42 PFF10 - PFF15 RK12 Dec V	Hex. 22 x 108		22/108 H	3.17



HEX. SHANK 16 X 60



GUILLET REF. : 16/60 H

AIRMATIC PL4
GUILLET MP4
SULLAIR MP4 - RK4

Masonry twist drill adaptor 16/60 H

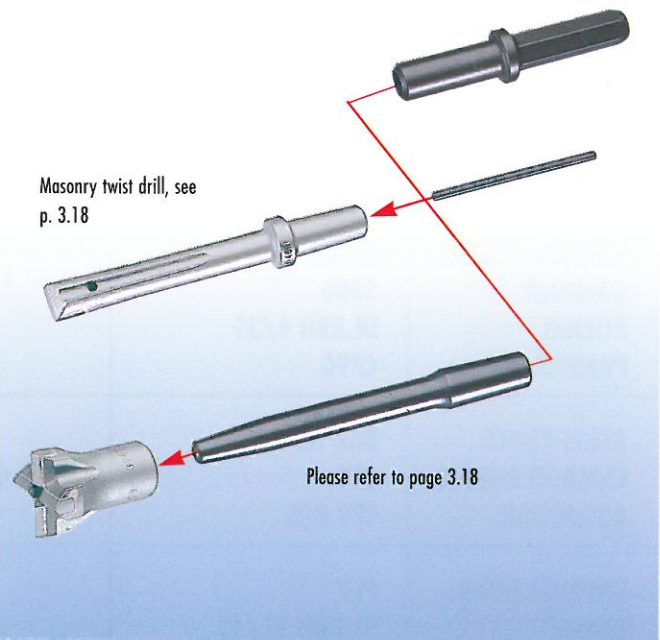
Total length (mm)	gr.	Code	Stock
110	175	8174	●

Masonry drill extractor

Total length (mm)	gr.	Code	Stock
110/130	60	9706	●

Drill rod mini-taper

Total length (mm)	gr.	Code	Stock
100	50	9112	●
200	100	9427	●
300	145	4617	●



Drill rod 16/60 H 1/10 taper

Useful length (mm)	Total length (mm)	gr.	Code	Stock
250	310	560	5877	●
500	560	810	3413	○



Please refer to page 3.18

Drill rod 16/60 H 1/12 taper

Useful length (mm)	Total length (mm)	gr.	Code	Stock
250	310	610	7197	●
500	560	860	8153	○



Please refer to page 3.18

Drill rod 16/60 H LBS thread

Useful length (mm)	Total length (mm)	gr.	Code	Stock
250	310	660	5252	●
500	560	1130	3808	●
750	810	1610	2023	●

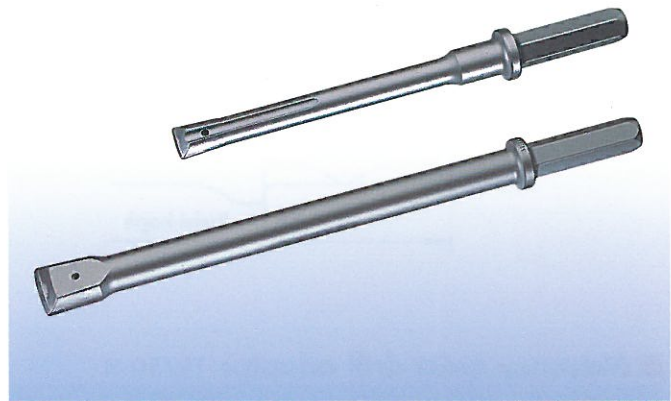


Please refer to page 3.18



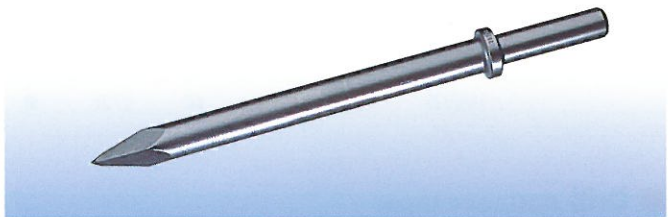
■ Integral single head drill bit 16/60 H

Ø (mm)	Useful length (mm)	Total length (mm)	gr.	Code	Stock
16	164	224	300	6921	●
16	250	310	480	8596	●
18	250	310	500	5257	●
20	250	310	550	5278	●
22	250	310	560	5487	●
24	250	310	590	8082	●
24	500	560	1080	2818	●
24	750	810	1520	7068	●
30	250	310	660	9167	●
30	500	560	1130	5863	●
30	750	810	1580	5783	●



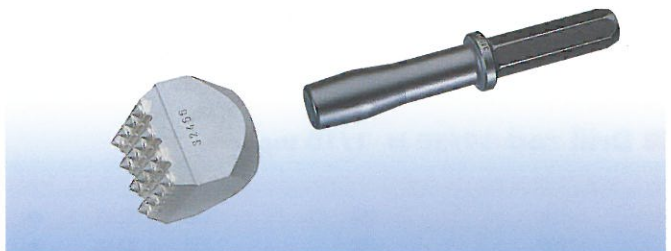
■ Steel tool 16/60 c

Type	Section (mm)	Total length (mm)	gr.	Code	Stock
Point	∅ 18	270	500	6179	●



■ Bushing bit adaptor 16/60 H

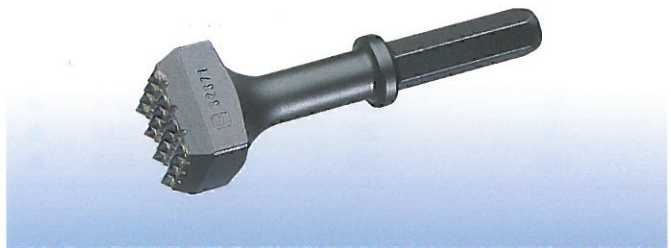
Adaptation	Total length (mm)	gr.	Code	Stock
«G» taper	175	300	2903	●
«Super G» taper	175	300	3388	●



Pleaser refer to page 3.21

■ Integral bush 16/60 H ***

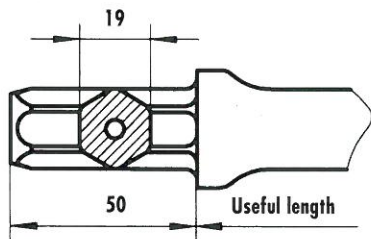
Section (mm)	Nb of teeth (mm)	Pitch (mm)	gr.	Code	Stock
∇40	9	13	420	4534	○
∇40	16	9	420	8022	○
∇40	24	7,25	420	6061	○
∅ 40	12	9	400	2120	○



RAPID AND ECONOMICAL, drilling hammer roughening with carbide bushing bits gives particularly effective results.



HEX. SHANK 19 x 50



GUILLET REF. : 19/50 H

AIRMATIC PL5 - BOEHLER VAF5
 INGERSOLL HD3 - HD5
 KOENIG DL.LBH 8/35 - ROCKAIR PFF5
 SPIT 509S - SULLAIR RK4

■ Masonry twist drill adaptor 19/50 H

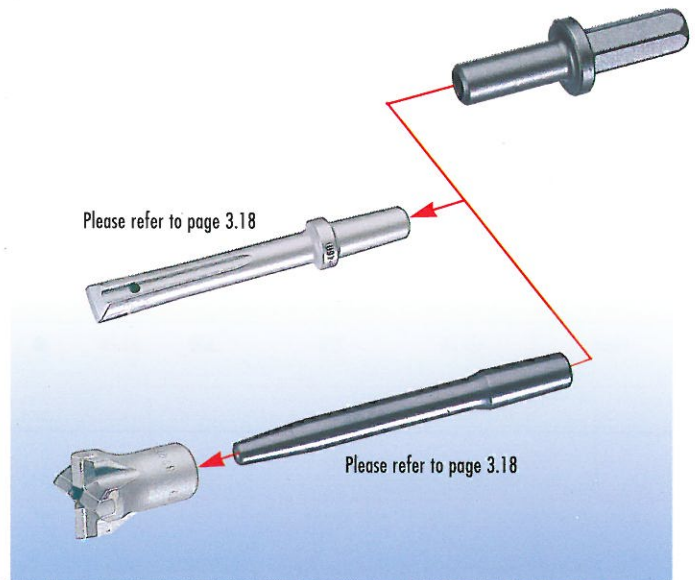
Total length (mm)	gr.	Code	Stock
105	220	4179	●

■ Masonry drill extractor

Total length (mm)	gr.	Code	Stock
110/130	60	9706	●

■ Drill rod mini-taper

Total length (mm)	gr.	Code	Stock
100	50	9112	●
200	100	9427	●
300	145	4617	●



■ Drill rod 19/50 H 1/10 taper

Useful length (mm)	Total length (mm)	gr.	Code	Stock
150	200	450	5363	●
300	350	750	4843	●
600	650	1360	9093	●
1000	1050	2170	8361	●



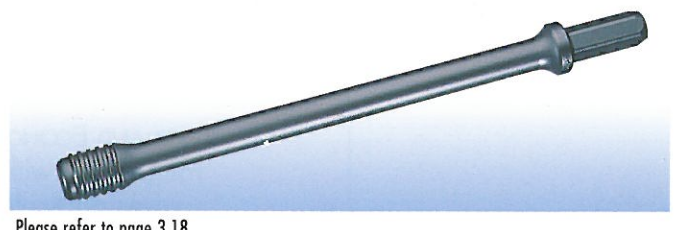
■ Drill rod 19/50 H 1/12 taper

Useful length (mm)	Total length (mm)	gr.	Code	Stock
150	200	510	8393	●
300	350	810	5548	●
600	650	1420	3263	●
1000	1050	2230	4383	●



■ Drill rod 19/50 H LBS thread

Useful length (mm)	Total length (mm)	gr.	Code	Stock
250	300	760	2538	●
300	350	850	9703	●
500	550	1260	7668	●
600	650	1460	2708	●
750	800	1780	5573	●



MERS HEX SHANK 19/50



■ Integral single head drill bit 19/50 H

Diameter (mm)	Useful length (mm)	Total length (mm)	gr.	Code	Stock
14	300	350	480	4538	●
16	300	350	480	7490	●
18	300	350	600	2578	●
18	550	600	1100	7593	○
19	600	650	1300	6379	○
21	250	300	650	1143	●
22	300	350	730	7572	●
22	600	650	1400	4725	○
24	300	350	820	7623	●
24	500	550	1280	8945	○○
24	600	650	1430	6324	●
28	300	350	850	1888	○
28	600	650	1430	6259	○
30	300	350	880	4498	●
30	600	650	1470	7779	●
32	300	350	900	7069	○
32	600	650	1500	5739	○



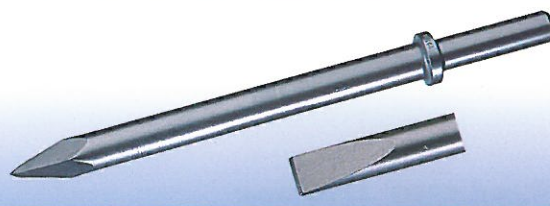
■ Integral 4 cutting edges drill bit 19/50 H

Diameter (mm)	Useful length (mm)	Total length (mm)	gr.	Code	Stock
19	250	300	600	5761	○
23	250	300	650	3493	○
25	250	300	750	2697	○
25	500	550	1250	6068	○
25	750	800	1750	9353	○
28	250	300	760	5598	○
30	250	300	770	1683	○
30	500	550	1270	5393	○
30	750	800	1780	8318	○○
35	250	300	800	1993	○
35	500	550	1300	6688	○
35	750	800	1800	6023	○



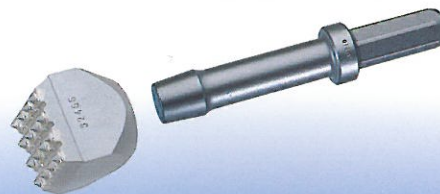
■ Steel tool 19/50 c

Type	Section (mm)	Total length (mm)	gr.	Code	Stock
Point	∅ 22	300	720	8139	○
Chisel	∅ 22	300	800	9834	○



■ Bushing bit adaptor 19/50 H

Adaptation	Total length (mm)	gr.	Code	Stock
«G» taper	175	430	4258	●
«Super G» taper	150	400	6405	●



Please refer to page 3.21

■ Integral bush 19/50 H ***

Section (mm)	Nb of teeth (mm)	Pitch (mm)	gr.	Code	Stock
∇ 40	9	13	500	3774	○
∇ 40	16	9	500	9946	○
∇ 40	24	7,25	500	1621	○

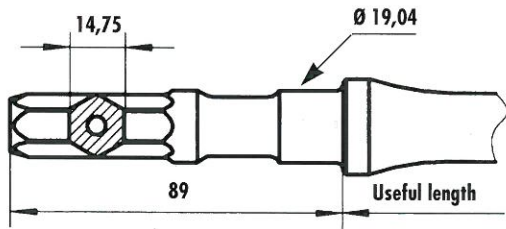


RAPID AND ECONOMICAL, drilling hammer roughening with carbide bushing bits gives particularly effective results.



— in stock ● - on order : ○ - while stocks last : ○○

SEMI-HEX. SHANK CP9G



GUILLET REF. : CP9G

ATLAS COPCO DKR 36
 BAVARIA GEIER BH10 - CP9E - CP9G
 COMPAIR 3300 - CHICAGO PNEUM CP9GL
 KOENIG DL.KBH 9/35 - PREMAG CP9G

Masonry twist drill adaptor CP9G

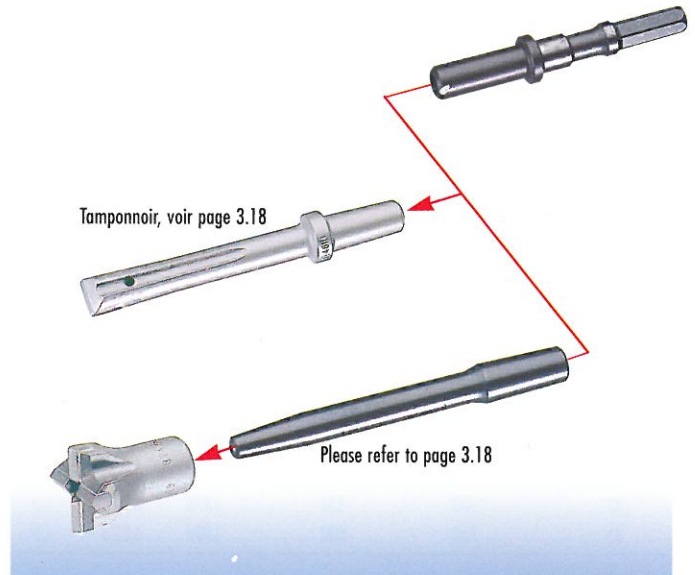
Total length (mm)	gr.	Code	Stock
110	175	2262	●

Masonry twist drill extractor

Total length (mm)	gr.	Code	Stock
110/130	60	9706	●

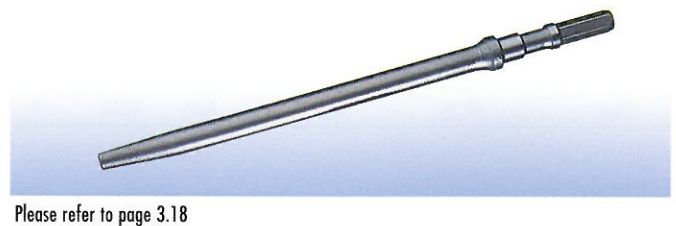
Drill rod mini-taper

Total length (mm)	gr.	Code	Stock
100	50	9112	●
200	100	9427	●
300	145	4617	●



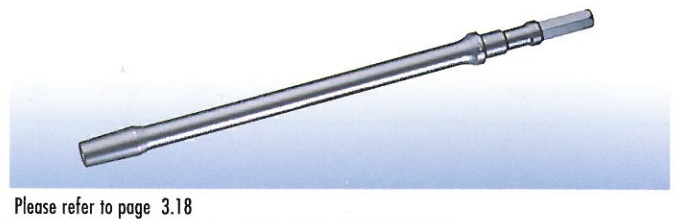
Drill rod CP9G 1/10 taper

Useful length (mm)	Total length (mm)	gr.	Code	Stock
300	390	720	2814	●
600	690	1260	8502	○



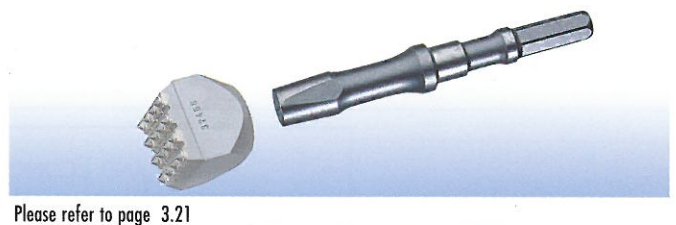
Drill rod CP9G 1/12 taper

Useful length (mm)	Total length (mm)	gr.	Code	Stock
300	390	760	2299	●
600	690	1300	1229	○



Bushing bit adaptor CP9G

Adaptation	Total length (mm)	gr.	Code	Stock
«G» taper	170	380	1074	○
«Super G» taper	170	380	1270	○



HAMMERS CP9G SHANK



■ Integral single head drill bit CP9G

Diameter (mm)	Useful length (mm)	Total length (mm)	gr.	Code	Stock
13	250	340	380	8228	●
16	250	340	450	7266	●
18	250	340	550	7782	○
19	250	340	610	2493	●
22	250	340	650	4475	●
22	710	800	1500	9588	○
24	250	340	650	6122	●
24	710	800	1550	7308	○
28	250	340	690	6662	○
30	250	340	700	1947	○
32	250	340	750	5292	○

For other sizes, please consult us



■ Integral 4 cutting edges drill bit CP9G

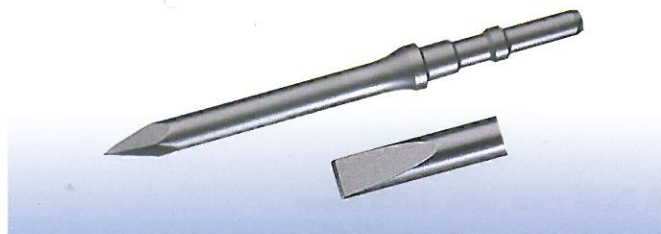
Diameter (mm)	Useful length (mm)	Total length (mm)	gr.	Code	Stock
18	150	240	350	9473	○
18	310	400	650	4778	○
22	150	240	380	9064	○
22	310	400	700	8464	○
23	150	240	400	9895	○
23	310	400	750	6026	○
27	150	240	790	4529	○
27	310	400	800	1654	○
32	150	240	800	9544	○
32	310	400	850	7389	○

For other sizes, please consult us



■ Steel tool CP9G/c

Type	Section (mm)	Total length (mm)	gr.	Code	Stock
Point	∅ 18	255	470	1842	●
Chisel	∅ 18	255	470	3652	●

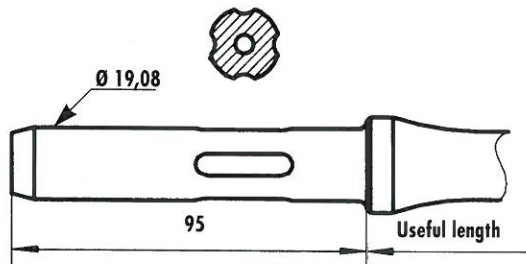


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— in stock ● - on order : ○ - while stocks last : ○○ —

SHANK CP9



GUILLET REF. : CP9

AIRENERGIE CP9RRS
ATLAS COPCO DKR 36R
CHICAGO PNEUM. CP9

Masonry twist drill adaptor CP9

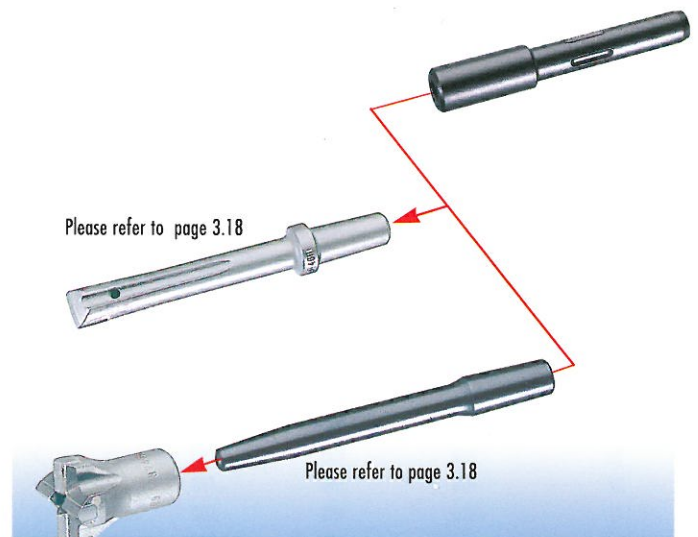
Total length (mm)	gr.	Code	Stock
150	370	6354	●

Masonry twist drill extractor

Total length (mm)	gr.	Code	Stock
110/130	60	9706	●

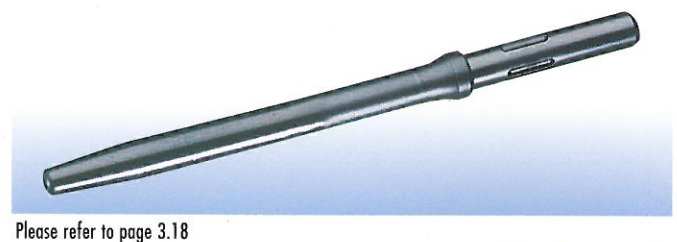
Drill rod mini-taper

Total length (mm)	gr.	Code	Stock
100	50	9112	●
200	100	9427	●
300	145	4617	●



Drill rod CP9 1/10 taper

Useful length (mm)	Total length (mm)	gr.	Code	Stock
300	395	750	7268	○
600	695	1300	4633	○



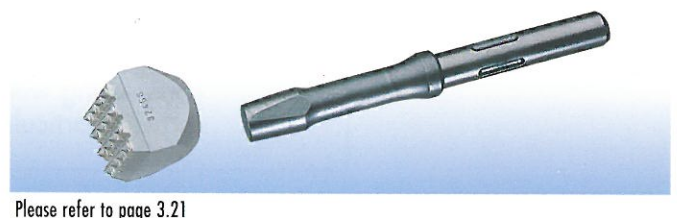
Drill rod CP9 1/12 taper

Useful length (mm)	Total length (mm)	gr.	Code	Stock
300	395	800	3218	○
600	695	1350	7793	○



Bushing bit adaptor CP9

Adaptation	Total length (mm)	gr.	Code	Stock
«G» taper	170	400	2946	○
«Super G» taper	170	400	4177	○



HAMMERS CP9 SHANK



■ Integral single head drill bit CP9

Diameter (mm)	Useful length (mm)	Total length (mm)	gr.	Code	Stock
16	235	330	400	9010	○
19	235	330	500	2927	○
19	335	430	720	6738	○
22	235	330	620	7742	○
22	335	430	850	1023	○
25,4	235	330	650	1997	○
25,4	335	430	880	8988	○
32	235	330	680	4437	○
32	335	430	910	5575	○
32	500	595	1350	1265	○

For other sizes, please consult us



■ Integral 4 cutting edges drill bit CP9

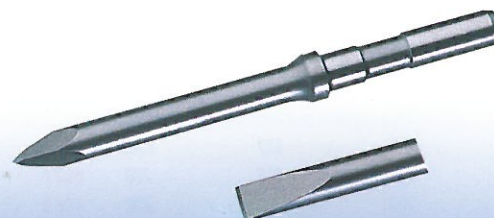
Diameter (mm)	Useful length (mm)	Total length (mm)	gr.	Code	Stock
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PLEASE CONSULT US



■ Steel tool CP9/c

Type	Section (mm)	Total length (mm)	gr.	Code	Stock
Point	∅ 18	255	490	4772	○
Chisel	∅ 18	255	490	5222	○



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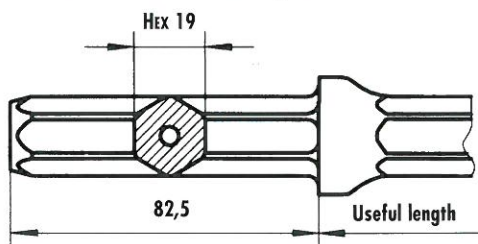


— in stock ● - on order : ○ - while stocks last : ○○ —



TOOLS FOR DRILLING HAMMERS 19/82 SHANK

HEX. SHANK 19 x 82,5



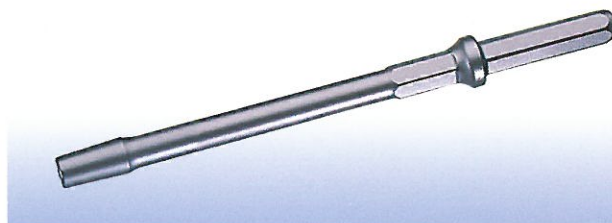
GUILLET REF. : 19/82 H

BAVARIA GEIER PL9
 KOENIG DL.HBH 11/42
 ALL HAMMERS, SHANK 19 x 82

■ Drill rod 19/82,5 H cône 1/12 taper

Useful length (mm)	Total length (mm)	gr.	Code	Stock
500	582	1200	1576	○

For other sizes, please consult us

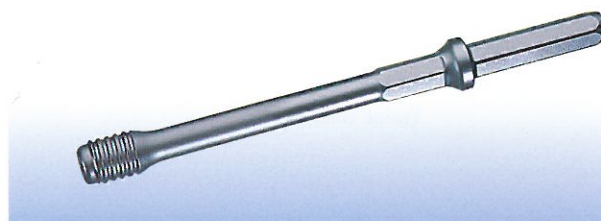


Please refer to pages 3.18 / 3.19

■ Drill rod 19/82,5 H with thread

Threading	Useful length (mm)	Total length (mm)	gr.	Code	Stock
LBS	500	582	1200	9235	○
802	500	582	1200	2638	○

For other sizes, please consult us

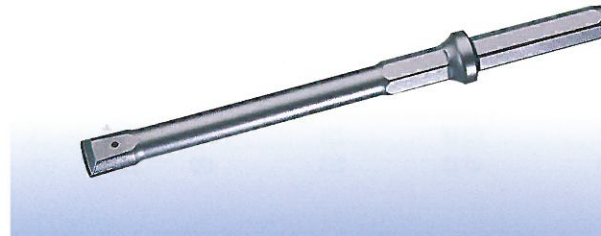


Please refer to pages 3.18 / 3.19

■ Integral single head drill bit

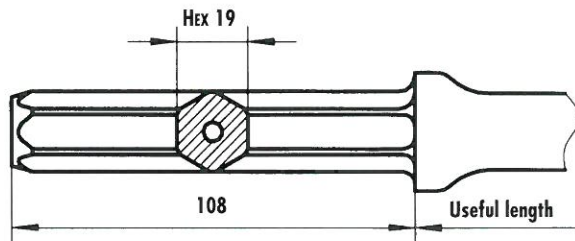
Diameter (mm)	Useful length (mm)	Total length (mm)	gr.	Code	Stock
19	600	682	1360	5478	○
22	230	312	700	6677	●
22	280	362	800	4069	●
22	600	682	1380	4366	○

For other sizes, please consult us





HEX. SHANK 19 x 108



GUILLET REF. : 19/108 H

ATLAS COPCO BBD12D, BBD12T
ALL HAMMERS, SHANK 19 x 108

■ Drill rod 19/108 H 1/12 taper

Useful length (mm)	Total length (mm)	gr.	Code	Stock
500	608	1260	7588	○

For other sizes, please consult us



Please refer to pages 3.18 / 3.19

■ Drill rod 19/108 H with thread

Threading	Useful length (mm)	Total length (mm)	gr.	Code	Stock
LBS	500	608	1260	4420	○
802	500	608	1260	9307	○

For other sizes, please consult us

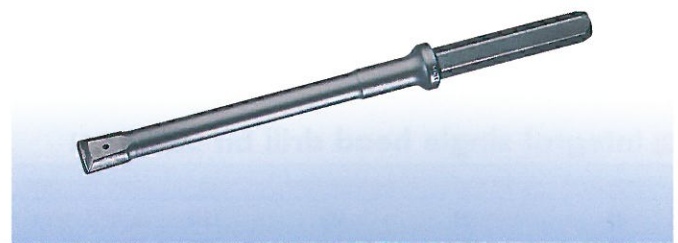


Please refer to pages 3.18 / 3.19

■ Integral single head drill bit 19/108 H

Diameter (mm)	Useful length (mm)	Total length (mm)	gr.	Code	Stock
19	570	680	1420	2648	○
22	230	338	760	4091	●
22	280	388	860	6562	●
22	570	680	1440	2871	○
24	206	314	690	4881	●
25	570	680	1480	1904	○

For other sizes, please consult us



■ Integral bush 19/108 H *

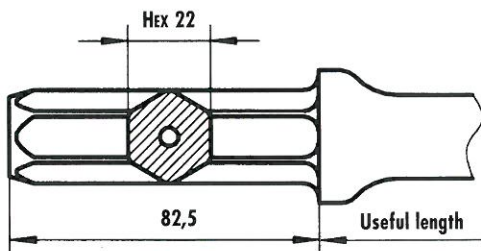
Section (mm)	Nb of teeth (mm)	Pitch (mm)	gr.	Code	Stock
∅ 42	12	10	630	3312	○
∅ 70	12	17	1150	6915	○





TOOLS FOR DRILLING HAMMERS 22/82 SHANK

HEX. SHANK 22 x 82,5



GUILLET REF. : 22/82 H

AIRMATIC PL9
 BAVARIA GEIER PL9
 CHICAGO PNEUM. CP 14 RR
 SULLAIR RK12 DEC V
 ALL HAMMERS, SHANK 22 x 82

■ Drill rod 22/82,5 H 1/12 taper

Useful length (mm)	Total length (mm)	gr.	Code	Stock
500	582	1500	9178	○
800	882	2240	9067	○

For other sizes, please consult us

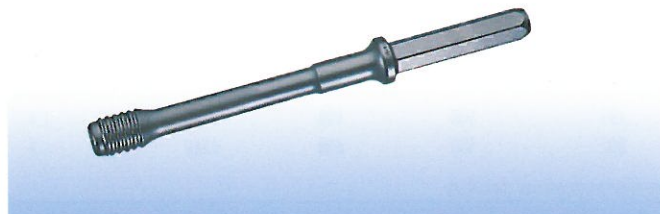


Please refer to pages 3.18 / 3.19

■ Drill rod 22/82,5 H with thread

Threading	Useful length (mm)	Total length (mm)	gr.	Code	Stock
LBS	500	582	1500	4200	●
LBS	800	882	2240	3828	●
802	500	582	1500	4428	○

For other sizes, please consult us

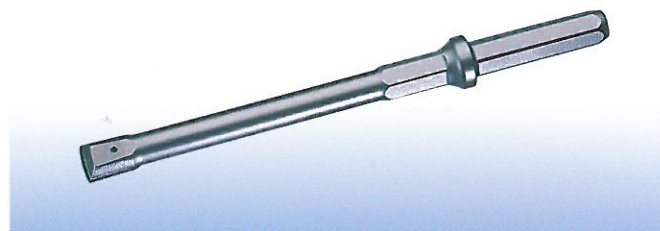


Please refer to pages 3.18 / 3.19

■ Integral single head drill bit 22/82,5 H

Diameter (mm)	Useful length (mm)	Total length (mm)	gr.	Code	Stock
19	600	682	1350	6367	○
22	230	312	820	7122	●
22	280	362	920	5815	●
22	600	682	1380	4366	○

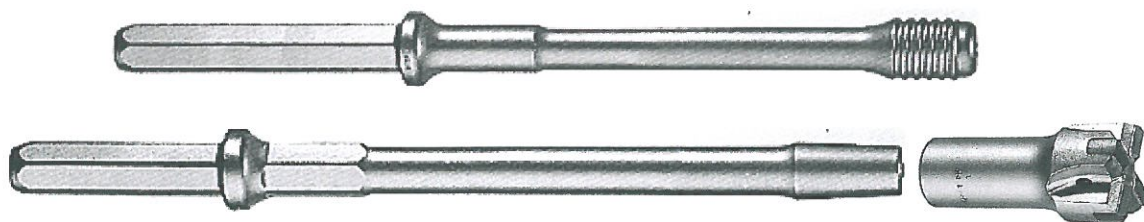
For other sizes, please consult us





TAILLANT ET PORTE-TAILLANT 22x82 - 22x108

COMPLEMENT CATALOGUE 3



Porte-taillant filetage LBS
Drill rod LBS thread
Hohlbohrstange gewinde LBS
Portatallante rosca LBS



	L mm	LU mm	LT mm		Ref N°
22/82H	500	430	580	1790	04200
	1000	930	1080	3370	04161
	1500	1430	1580	4870	08083
22/108H	500	430	610	1870	07528
	1000	930	1110	3420	06878
	1500	1430	1610	4920	09290

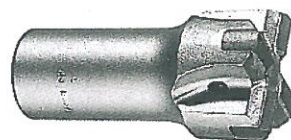
Porte-taillant cone GC 1/12
Drill rod taper GC 1/12
Hohlbohrstange Konus GC 1/12
Portatallante cono GC 1/12



	L mm	LU mm	LT mm		Ref N°
22/82H	500	430	580	1790	09178
	1000	930	1080	3370	04576
	1500	1430	1580	4870	07771
22/108H	500	430	610	1870	04480
	1000	930	1110	3420	01597
	1500	1430	1610	4920	05998

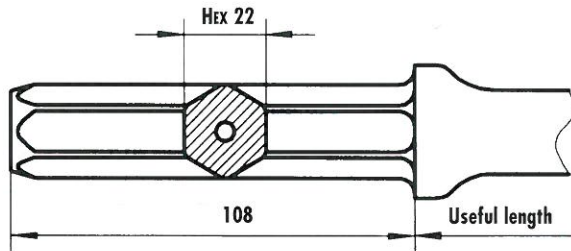
Taillant carbure cone GC 1/12 Jupe Longue
Carbide drill bit taper GC 1/12 Long Skirt
HM-Bohrkronen Konus GC 1/12 verstärkte Ausführung
Tallante carburo cono GC 1/12

Ø mm		Ref N°
32	210	09025
34	230	08100
36	270	04548
38	280	06473
40	300	08138
42	340	01885
45	370	02477





HEX. SHANK 22 x 108



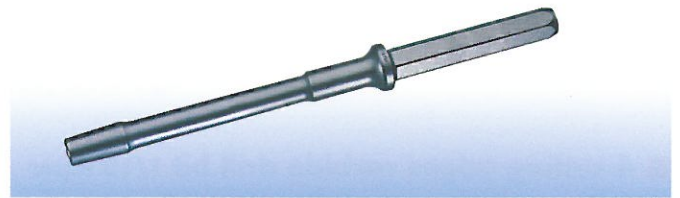
REF. GUILLET : 22/108 H

AIRMATIC PR12
ATLAS COPCO BBD12D - 01/BBD 12T - 01
BOEHLER VAF 13, VAF 15 - KOENIG DL.HBH 11/42
ROCKAIR PFF10, PFF15 - SULLAIR RK12 DEC V
 ALL HAMMERS, SHANK 22 x 108

■ Drill rod 22/108 H 1/12 taper

Useful length (mm)	Total length (mm)	gr.	Code	Stock
500	608	1580	4480	○
800	908	2320	2889	○

For other sizes, please consult us

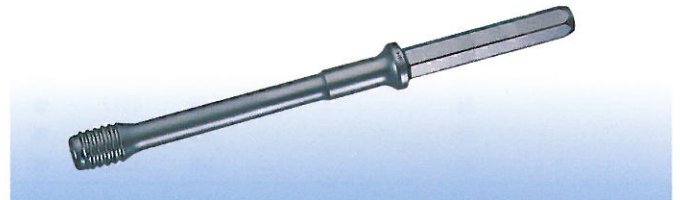


Please refer to pages 3.18 / 3.19

■ Drill rod 22/108 H with thread

Threading	Useful length (mm)	Total length (mm)	gr.	Code	Stock
LBS	500	608	1580	7528	●
LBS	800	908	2320	2496	●
802	500	608	1580	4159	○

For other sizes, please consult us

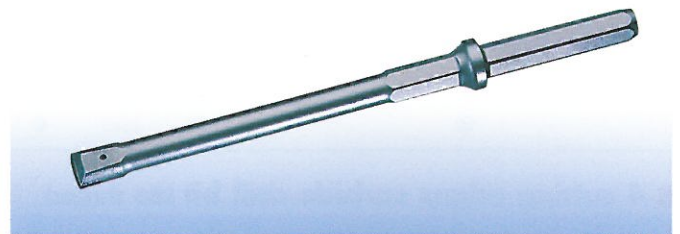


Please refer to pages 3.18 / 3.19

■ Integral single head drill bit 22/108 H

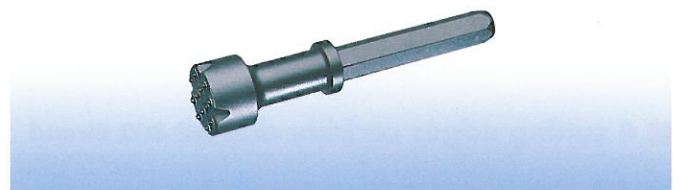
Diameter (mm)	Useful length (mm)	Total length (mm)	gr.	Code	Stock
19	570	680	1420	2685	○
22	230	338	900	6991	○
22	280	388	880	2296	○
22	570	680	1460	8459	○
25	570	680	1500	1281	○

For other sizes, please consult us



■ Integral bush 22/108 H *

Section (mm)	Nb of teeth (mm)	Pitch (mm)	gr.	Code	Stock
∅ 42	12	10	630	6672	○
∅ 70	12	17	1250	9622	○



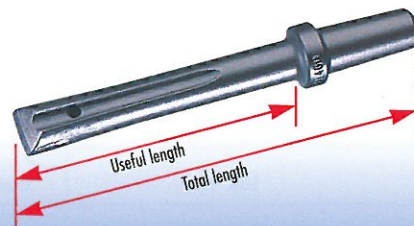


TOOLS FOR DRILLING HAMMERS

MASONRY TWIST DRILLS

■ Hollow masonry twist drill

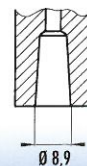
Diameter (mm)	Useful length (mm)	Total length (mm)	gr.	Code	Stock
6	45	77	35	3304	○
8	55	87	40	3264	●
10	70	92	50	6912	●
12	80	102	70	6877	●
15	80	112	100	4067	○
15	170	202	175	3257	●



CARBIDE DRILL BITS

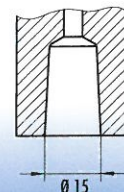
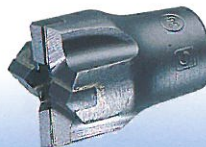
■ 4 cutting edges carbide drill bit 1/10 taper

Diameter (mm)	gr.	Code	Stock
13	20	1402	●
16	30	7727	●
18	35	7246	○
20	40	9337	●



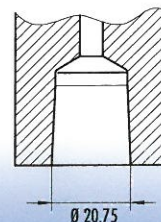
■ 4 cutting edges carbide drill bit 1/10 taper

Diameter (mm)	gr.	Code	Stock
22	80	6289	●
24	100	4517	●
26	110	7909	●
30	120	6802	●



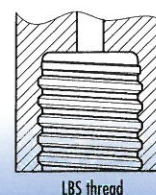
■ 4 cutting edges carbide drill bit 1/12 taper

Diameter (mm)	gr.	Code	Stock
32	170	2822	●
34	190	7592	●
36	220	4462	●
40	240	9752	●
45	300	7622	●
50	400	1672	●
60	550	3562	●



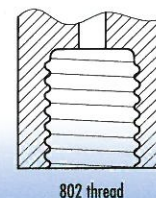
■ 4 cutting edges carbide drill bit LBS thread

Diameter (mm)	gr.	Code	Stock
37	250	6760	○
40	280	7776	●
45	340	2450	●
50	400	7521	●
60	550	8955	●
66	580	1019	●



■ 4 cutting edges carbide drill bit 802 thread

Diameter (mm)	gr.	Code	Stock
40	280	6353	○
45	340	8166	○
50	400	6686	○



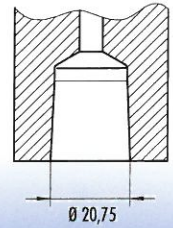
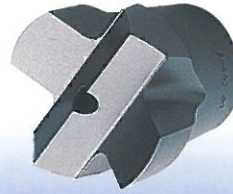


STEEL DRILL BITS

■ Steel drill bit reaming lips 1/12 taper

Diameter (mm)	gr.	Code	Stock
37	220	1297	○
40	240	5627	○
45	300	5590	○
50	400	5941	○

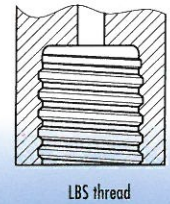
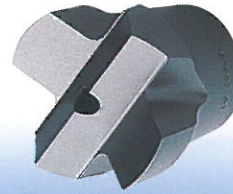
Integral 4 point cross drill bits, please consult us



■ Steel drill bit reaming lips LBS thread

Diameter (mm)	gr.	Code	Stock
40	250	5449	●
45	300	1009	●
50	320	4968	●
55	370	3011	●
60	440	4746	●
66	470	9967	●

Integral 4 point cross drill bits, please consult us

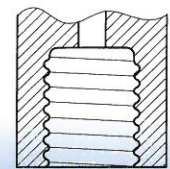
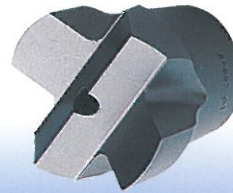


LBS thread

■ Steel drill bit reaming lips 802 thread

Diameter (mm)	gr.	Code	Stock
37	220	2371	○
40	240	8513	○
45	300	5738	○
50	400	3482	○
55	500	1699	○

Integral 4 point cross drill bits, please consult us



802 thread

CARBIDE CHISEL DRILL BITS

Reinforced serie

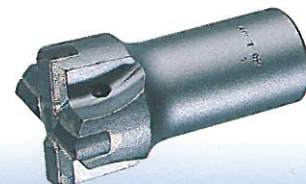
■ Single carbide chisel drill bit 1/12 taper, long skirt

Diameter (mm)	gr.	Code	Stock
32	200	7743	○
34	220	1525	○
36	250	1934	○
40	260	4577	○
42	310	3098	○



■ 4 cutting edges carbide drill bit 1/12 taper, long skirt

Diameter (mm)	gr.	Code	Stock
32	210	9025	●
34	230	8100	●
36	270	4548	●
38	280	6473	●
40	300	8138	●
42	340	1885	●
45	370	2477	●
50	500	4623	○
60	660	4993	○

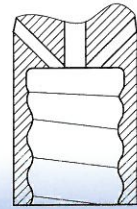




STEEL DRILL BITS LEFT IN BOTTOM OF HOLE

■ Steel drill bit reaming lips, round thread

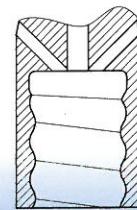
Diameter (mm)	Threading	Code	Stock
40	R25 CORDE	3138	○
50	R25 CORDE	5667	○
50	R32 CORDE	3587	○



Round thread

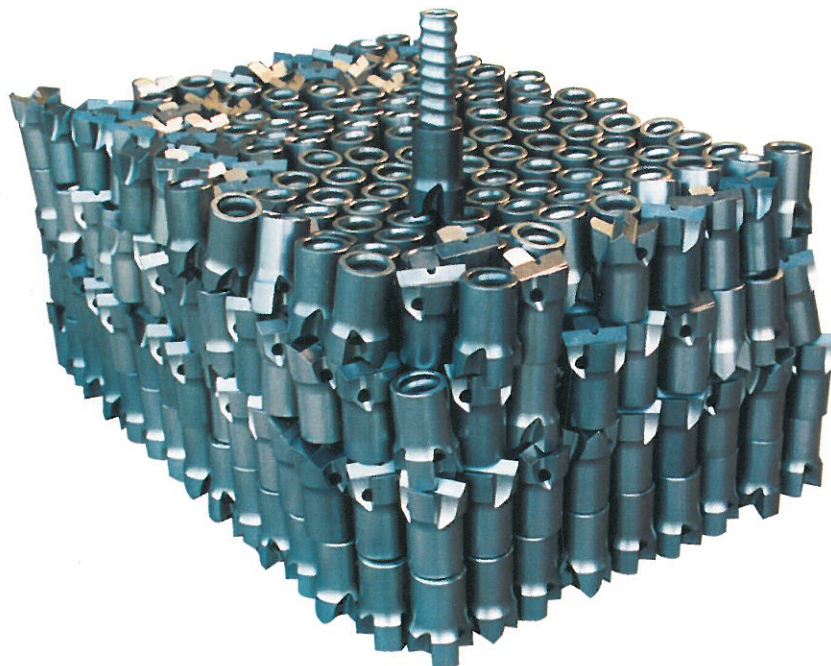
■ 4 point steel drill bit, round thread

Diameter (mm)	Threading	Code	Stock
50	R25 CORDE	5050	○
50	R32 CORDE	8677	○



Round thread

■ For other sizes, please consult us

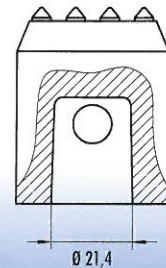
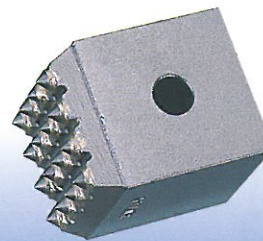




CARBIDE BUSHING BITS

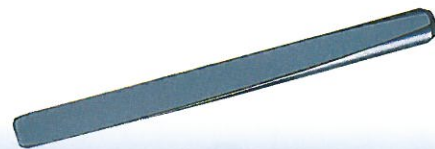
■ Carbide bushing bit «G» taper *

Section (mm)	Nb of teeth	Pitch	gr.	Code	Stock
40	4	20	480	2489	●
40	9	13	500	9774	●
40	16	9	500	2144	●
40	25	7,25	560	7684	●
40	12	9	350	2029	●
40	LAYE 4	9	500	6477	●



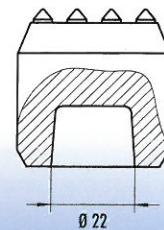
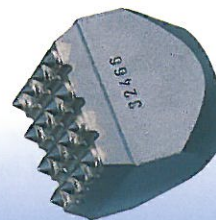
■ Extractor for carbide bushing bit 40 «G» taper

Dimension (mm)	gr.	Code	Stock
∅ 10 x 120	50	1897	●



■ Carbide bushing bit «Super G» taper *

Section (mm)	Nb of teeth	Pitch	gr.	Code	Stock
40	9	13	380	3253	●
40	16	9	400	2268	●
40	25	7,25	420	7453	●
40	12	9	360	4306	●
40	LAYE 4	7	420	5160	●



ROUGHENING : the best output will be obtained with a 3 to 4 bar air pressure.

DRILLING : recommended air pressure is from 2,5 to 3 bar for masonry twist drills and from 6 to 6,5 bar for the heavy drill bits.



Masonry twist drills

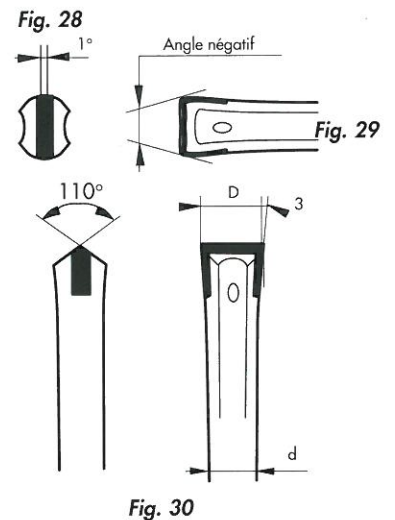
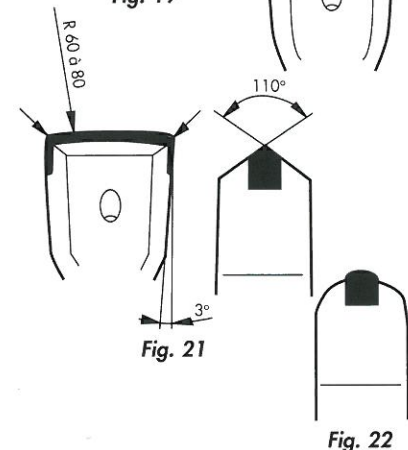
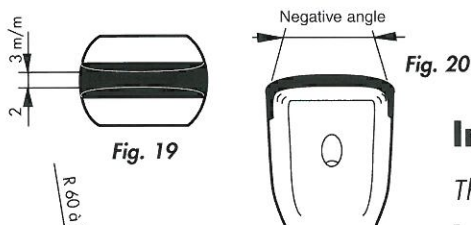
The sharpening of masonry twist drills must be done :

- 1 - if the carbide plaque is 1 mm flat on the edge (fig. 28)
- 2 - if the taper is contrary to what it should be because of wear (fig. 29).

Respect the cutting angle (110°)

Sharpen frequently in order to keep the D diameter superior to the d diameter (fig. 30).

Polish angles and edges with a delicate briquelette.



Integral single head drill bits

The sharpening of integral drill must be done :

- if the carbide plaque is 2 to 3 mm flat on the edge (fig. 19)
- if the taper is contrary to what it should be because of wear (fig. 20)

The curve must be 60 to 80 mm depending on the diameter. Respect the initial curve. Also respect the 110° cutting angle and the 3° lateral angle (fig. 21).

Polish angles and edges with a delicate briquelette.

The wear of the carbide (fig. 22) deteriorates the drill.

When starting up the drill with the sharpened drill, reduce the air pressure on a few centimetres then give full power.

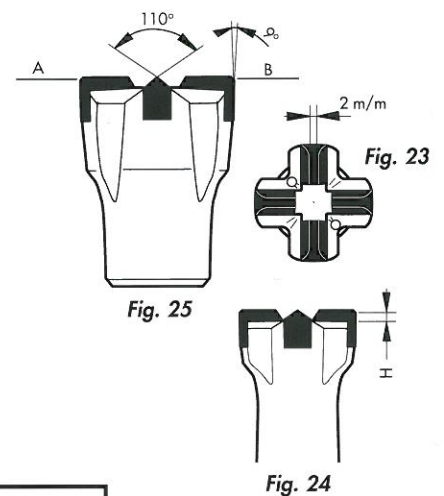
4 cutting edges drill bits

The sharpening of 4 cutting edges drill bits must be done :

- when the carbide plaques edges are 2 mm flat (fig. 23)
 - when the corners of the plaques have H worn part equal to the bit (fig. 24)
- Respect the 110° cutting angle and the 3° lateral angle. The cutting edges must keep on an AB axe (fig. 25).

We recommend the use of a CARBO grindstone grain 80 grade J.

Check that the blowing holes are not obstructed by material.



*The more you respect
sharpening instructions
The more your tools will last.*





TERMS OF SALE

GENERAL - Goods are always sold on the basis of delivery in our workshops. The goods are payable in VILLEBOIS. Our drafts or the acceptance of payments do not result in either valid substitution of, or dispensation from, the clause attributing competence. Goods are transported at the consignee's risk, even when they are sent carriage paid. In case of dispute, only Courts in the Ain department shall be competent.

Through express agreement and except in case of postponement granted by us, failure to make payment for our supplies, at the agreed settlement date, whatever payment method is foreseen, shall result in litigation proceedings and application, as damages and interest, of compensation, in addition to legal fees and legal interest calculated according to the banking base rate and increased by 50% as of the invoicing date. Absence of a payment of a single expired payment date results in the immediate payability of all sums due.

ACCEPTANCE OF ORDERS - Our salesmen's commitments are valid only after our confirmation. All orders are subject to an acknowledgement of receipt, which stipulates an approximate delivery date. This date is determined in good faith and we shall do our utmost to comply with it. In no case may a delay result in the cancellation of an order, penalties or damages.

INVOICING - Prices invoiced are those applicable at the time of delivery.

OWNERSHIP RESERVE - The goods remain our property until complete settlement of invoices.

TRANSFER OF RISK - Until full payment, the purchaser remains the depository of the goods and guarantor of their proper storage and preservation.

CASE OF FORCE MAJEURE - In case of *force majeure* or events such as lock-outs, strikes, epidemics, requisitions, fire, floods, tooling accidents, substantial scrapping during manufacturing, interruption or delay in transportation, any cause resulting in total or partial unemployment for ourselves or our suppliers, we are lawfully discharged from any commitment relative to the delivery date.

RETURNS - Goods returned shall be accepted only after prior written agreement and shall necessarily be returned carriage-paid. A deduction of 20% shall be applied for reworking costs.

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